

Chamberlain Plastics International Limited

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PRODUCT DATA SHEET

Product: **METALON Roll Presentation**

ROLL PRESENTATION

Full width rolls and blocks are supplied on 76mm cardboard cores, wrapped in polythene and suspended on square wooden end pieces inside strong cardboard cartons, or drums depending on the size of the block. Film joins and minor imperfections are flagged on one edge of the roll. All products and packaging are identified with unique product codes and descriptions.

Maximum roll length is generally 500m but this is dependent on the thickness of the base PVC and whether the material is embossed, or top coated for print reception. In these instances the roll lengths are generally 200m and further information can be obtained from our Sales Office.

TAPE PRESENTATION

Material is slit to the specified width $\pm 0.13\text{mm}$ and is supplied either in reel form, or on bobbins, minimum width is 3.0mm. Reels are in the form of a flat disc and wound on 76mm plastic rings. Bobbins are wound on 76mm cardboard cores. Tapes less than 6.0mm wide are supplied as two reels on a single core to maintain stability.

Reels are packed in fibreboard drums or cardboard cartons with strong discs placed at intervals to prevent movement in transit. Bobbins are wrapped in "bubble pack" polythene and packed in cartons. The material is identified with the parent roll number and block identification letter. The outside of the carton supports a material identification label.

STORAGE

Rolls and tapes of METALON laminates have been packed in our works to ensure maximum protection during shipment and storage. Please ensure the packaging remains intact and the material is stored in a cool dry place away from direct heat and sunlight. Do not store in damp or high humidity conditions; storage conditions should not exceed 20c/50% relative humidity.

Materials should be stored and transported suspended to prevent contact with solid objects. Do not allow material to stand directly on the floor, or to be dropped or damaged as edge damage can lead to web breaks during subsequent processing. An efficient stock rotation should be established so that material is used as quickly as possible to prevent deterioration.

ORDERING INFORMATION

In order to help us determine your order requirements correctly, please specify the following information, where applicable:

- Chamberlain Product Code and/or description consisting of:
 - Thickness of the base PVC e.g. 0.10mm Silver Polish FNM, 0.15mm Gold 23 Cut Bead R800;
 - Description/colour reference e.g. 0.10mm Silver Polish FNM, 0.15mm Gold 23 Cut Bead R800, 0.15mm Matt Gold FNM4. Please include the full shade description of Gold (Gold 22, Gold 23 etc);
 - Emboss e.g. 0.10mm Silver Polish FNM, 0.15mm Gold 23 Cut Bead R800;
 - Base PVC code e.g. 0.10mm Silver Polish FNM, 0.15mm Gold 23 Cut Bead R800;
 - Whether a print receptive topcoat is required e.g. 0.10mm Silver Hairline Polish FNM + TC200.
- Finished width;
- Finished length;
- Roll format (Bobbins, reels, sheets, tape packs etc);
- Core inside diameter (76mm or 152mm);
- Direction of winding e.g. (Gold face wound inside, or outside).

Users of METALON film and laminates are recommended to consult Chamberlain Plastics International Limited Health and Safety literature.

Information contained in this publication is to the best of our knowledge accurate at the time of issue and is given in good faith, but we are unable to accept responsibility in respect to factors which are outside our knowledge and control. We assume the user assesses the suitability of the product for their particular application. The data relates only to the specified product and does not relate to use in combination with any other material or in any process.